





**Ruger 10-22 Fiber Optic Front Sight** 

# **INSTALLATION & USE INSTRUCTIONS**

#### CONGRATULATIONS!

Your new **SIGHTLINK** Fiber-Optic Ruger 10-22 Front Sight is enclosed. **SIGHTLINK** products provide you with the only front sight that links the proven accuracy and reliability of the Ruger 10-22 line of weapons with the advantages of fiber-optic sight technology. Unlike other fiber-optic sights, SIGHTLINK always permits the user to replace old rod or change rod color at any time. Provided with extra rod in:





! Amber!

**IMPORTANT:** READ THESE MATERIALS BEFORE YOU USE THIS PRODUCT!

MOUNTING SOLUTIONS

PLUS



**SIGHTLINK** Ruger 10-22 Fiber-Optic Front Sight

**SIGHTLINK** products should **only** be installed by a competent gunmith or armorer. Improper installation may result in damage to your sight or weapon, and will void all warranties.

Any improper disassembly, alteration, adjustment, installation or misuse of any **SIGHTLINK** product will void any applicable warranties.

**Never** attempt to install **SIGHTLINK** on your weapon, or change a fiber-optic rod, with a cartridge in the chamber. Always unload your weapon first. Never point a loaded firearm at anything you are not authorized and willing to shoot. Always carry spare fiber-optic rods with you. The rods are fragile, and may break during use.

Always avoid potentially lethal situations. SIGHTLINK products are intended strictly for competition, sporting, and other applications where there is no danger to the user. **SIGHTLINK** products are not intended for military, law enforcement, self defense, hunting of dangerous game, or any other application where the user may be placed in harm's way. Use of **SIGHTLINK** products in potentially dangerous situations will void all warranties, and will constitute an assumption of the known risks of engaging in such conduct.

**Never** violate these rules. Firearms are lethal and destructive devices. Violation of these warnings or misuse of any SIGHTLINK product may result in injury or death to the user or to others.

### **IN OTHER WORDS:**

# **USE SOME COMMON SENSE!!! MOUNTING SOLUTIONS PLUS** IS NOT RESPONSIBLE FOR YOUR MIS-USE OF SIGHTLINK PRODUCTS.



1. Drift out the factory front sight.



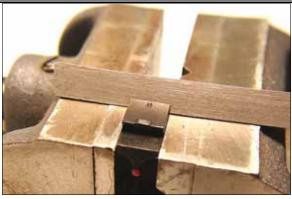
2. Check the fit -- correct when the sight can be pushed in about half way by finger pressure only.



3. If the fit is too *loose*, place the sight in a non-marring spanning fixture (no pressure on the blade --only on the perimeter) and use a sharp punch to stipple the sight bottom until the fit is sufficiently tight.



4. If the fit is too *tight*, first clean out the dovetail with a 60 degree file. Do **NOT** remove material.



5. If the fit is still too tight, place the the sight in a non-marring spanning fixture, and dress about .002" off the bottom of the sight *only*. With a sharp file, this should only take a few strokes. Keep the file level and remove the same amount of material across the entire base of the sight.



6 Once the fit is correct, drift the sight in until it is centered on the rifle. Use a non-marring drift tool.



Installation Is Complete.

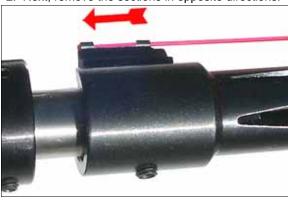
# **ROD REPLACEMENT**



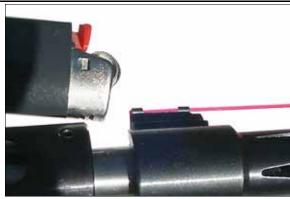
1. First, cut the old rod. Take care not to mar the sight blade.



2. Next, remove the sections in opposite directions.



3 Insert a new section of rod in the color of choice. Allow about .100" of rod to protrude beyond the front rod support frame. The longer the protrusion, the larger the resulting "dot".



4. Touch the front of the rod for just a moment to allow a bead to form, no longer.



5. Trim off the rear of the rod about .100" past the end of the rear rod support frame.



Rod Replacement Complete.

### WARRANTY AND DISCLAIMER

THERE IS NO WARRANTY, REPRESENTATION OR CONDITION OF ANY KIND FOR **SIGHTLINK** PRODUCTS; AND ANY WARRANTY, EXPRESS OR IMPLIED, IS SPECIFICALLY EXCLUDED AND DISCLAIMED, INCLUDING THE IMPLIED WARRANTIES OF MERCHANTABILITY AND OF FITNESS FOR A PARTICULAR PURPOSE.

Some states do not allow limitations on implied warranties, so the above limitation may not apply to you.

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